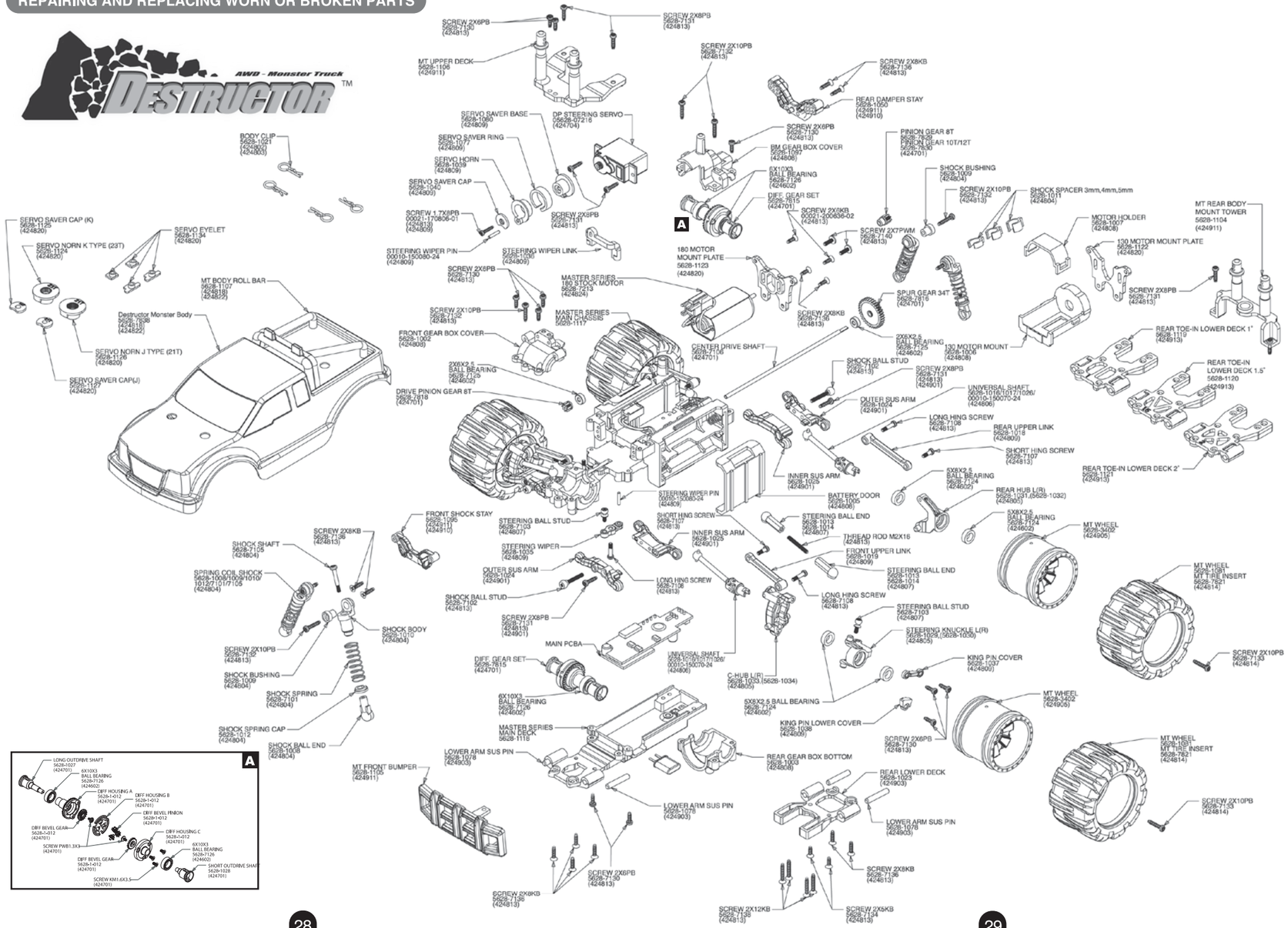REPAIRING AND REPLACING WORN OR BROKEN PARTS